

# Treatment of Contaminated Water with Industrial Dyes by Using Nano Zero Valent Iron (NZVI) and Supported on Pillared Clay

Maysoon M. Abdul Hassan\*, Ahmed K. Hassan, Amara H. Hamad, Duread E. Shther

Ministry of Science & Technology, Environmental & Water Research, Iraq

**Abstract** In this study Nanoscale Zero-Valent Iron  $\text{Fe}^0$ (NZVI) and Nano Zero Valent-Iron supported on pillared clay(NZVI/PILC) have been prepared and characterizations by physical method such as Atomic Force Microscopy (AFM) and Scanning Electron Microscopy (SEM). The degradation of acidic aqueous solutions of the Acid red 315 (AR 315) azo dye has been studied by NZVI, pillared clay (PILC) and NZVI-B. The effect of different process parameters, such as solution pH, amount of dosage (NZVI, PILC and NZVI/PILC), time reaction effect and other experimental variable, such as (Azo dye concentration and inorganic salts effect) has been investigated to determined optimization method for removal. The concentration of azo dye measured before and after treatment by using UV-Vis Spectrophotometry method. The experimental results showed that AR 315 azo dye solution (100 mg/L,  $1.6 \times 10^{-4}\text{M}$ ) was completely removed by NZVI at optimum conditions (amount of NZVI = 1.0 g, 120 min and pH = 3). While the removal efficiency with NZVI/PILC and PILC were 80% and 0% respectively.

**Keywords** Pillared clay, Supported Nanoscale zero valent iron, Azo dyes

## 1. Introduction

A great number of synthetic organic chemicals have been released to the environment via industrial activities. Dye classifications is based on the major functionality of the dye, the main classes being azo, anthraquinone, polymethine, phthalocyanine, sulphur, aryl-methane, stilbene and coumarine dyes [Sezer and Ibar, 2005]. Azo dyes, containing one or more azo bond ( $-\text{N}=\text{N}-$ ), it's used by a wide number of industries. Textile industry predominantly use them, account for 60-70% of all textile dyestuffs used [Carliell et al., 1995]. This class of compounds can also be present at pharmaceutical, paper and printing, leather and cosmetic industries. Diverse application areas give them majority in view of environmental health. Because of these compounds have recalcitrant nature and structural integrity under relative mild environmental conditions such as sunlight, pH, bacteria, and microbial degradation [Brown and VITO, 1993]. Azo dyes are difficult to degrade and result in the threat of environmental pollution because it is stable, strong color, and high organic content. They contaminations arise from

its association with the efficient and inexpensive treatment, the decolorization or degradation of azo dyes [Tan et al., 1999]. The treatment methods for Azo dyes can be divided into three categories [Mezohegyi et al., 2007; Chen and Zhu, 2007; Feng et al., 2003; Li et al., 2005; Li et al., 2002; Khan and Husain, 2007] physical methods, such as flocculation, adsorption, nanofiltration and ion exchange, chemical methods, such as oxidative process with Fenton's reagent,  $\text{H}_2\text{O}_2$ -ozone,  $\text{H}_2\text{O}_2$ -UV radiation,  $\text{NaClO}$  and  $\text{O}_3$ , and biological degradation, including aerobic and anaerobic degradation. These are not entirely satisfactory in terms of cost, efficiency and environmental impact [Robinson et al., 2001]. Physical methods are unable to absolutely decompose Azo dyes, and chemical methods with high cost are rarely used in the actual treatment process. Biodegradation processes, the most widely used methods suffered from low degradation efficiency or even no degradation for some dyes [Scott and Ollis 1995]. A new method for the transformation of Azo dyes into easier bio-decomposition compounds with Nanoscale Zero-Valent Iron NZVI has been developed in this study. NZVI is an effective reducing agent for azo dyes [Nam and Tratnyek, 2000; Cao et al., 1999; Perey et al., 2002] and it is less cost than chemical methods, effective and environmentally friendly [Perey et al., 2002; Masciangioli and Zhang, 2003; Chang et al., 2006; Hou et al., 2007; Shu et al., 2007; Fan et al., 2009], NZVI reduction is widely used in treating and remedying and dechlorinate waste waters contaminated with chlorinated compounds

\* Corresponding author:

maysoon\_mzhir@yahoo.com (Maysoon M. Abdul Hassan)

Published online at <http://journal.sapub.org/aac>

Copyright © 2019 The Author(s). Published by Scientific & Academic Publishing

This work is licensed under the Creative Commons Attribution International

License (CC BY). <http://creativecommons.org/licenses/by/4.0/>

[Cheng *et al.*, 2006], nitro aromatic compounds [Agrawal and Tratnyek, 1996], nitrates [Huang *et al.*, 1998] and heavy metals [Fiedor *et al.*, 1998], and even for the deoxidization of more complex anthropogenic chemicals including pesticides [Fiedor *et al.*, 1998] and dyes [Eykholt and Davenport, 1998; Bigg and Judd, 2001; Perey *et al.*, 2002; Weber, 1996; Pereira and Freire, 2006]. The azo bond is cleaved when azo dyes are degraded by NZVI treatment process and an aromatic amines and amino-naphthol compounds are formed along with hydrazo (-NHNH-) as an intermediate [Agrawal and Tratnyek, 1996]. Clay are naturally occurring materials, and have been widely used as adsorbents for pollution control due to their high surface area and uptake ability [Churchman *et al.*, 2006]. Pillared clay is a kind of layered clay composed mainly of montmorillonite. Its interlayer cations are exchangeable with inorganic/organic cations, which serve as pillars between adjacent layers of montmorillonite. Pillared clay (PILCs), usually offer higher sorption capacity toward contaminants in water due to their enhanced surface areas and more functional groups [Zhu and Zhu, 2007; Liet *et al.*, 2009] and PILCs may act as the catalyst for reduction of contaminants because of its surface acidity [Belkhadem *et al.*, 2008; Sun *et al.*, 2006].

The aim of this research is to study the application of laboratory manufactured NZVI, PILC and NZVI/PILC for the degradation of AR 315 dye from polluted wastewater and to confirm the relevance of this process to treat azo dyes. Study the degradation of dyes using different dosage of NZVI, PILC and NZVI/PILC. We investigated the influence of the NZVI, PILC and NZVI/PILC dosage, primary dye concentration, and solution pH on the degradation of dyes. Finally, determined the influences of NaCl, Na<sub>2</sub>CO<sub>3</sub>, Na<sub>2</sub>SO<sub>4</sub> and KBr on the decolorization of dyes by NZVI.

## 2. Experimental Procedure

### A-Instrumentation:

Nanoscale Zero Valent Iron Fe<sup>0</sup>(NZVI) prepared was used (Ultrasonic Path, Cole-Parmer), (mechanic stirring, Heidolph (RZR1), Germany), Atomic Force Microscopy (AFM) and Scanning Electron Microscopy (SEM) type TESCAN VEGA, Baljain. The concentration of AR 315 dye in aqueous solution was analyzed by UV-Vis Spectrophotometer (Optima, SP-3000 Plus, Tokyo, Japan) at a maximum absorption wavelength of 495 nm and pH (pH meter WTW, inoLab® pH 720/7200, Germany) was used to check the pH of the solution.

### B-Materials and methods:

The original clay used was the pillared clay e purchased from InnerMongolia, China. It is composed primarily of Na<sup>+</sup>-montmorillonite, with cation exchange capacity of 115 cmol/kg. Ferrous sulfate heptahydrate (FeSO<sub>4</sub>·7H<sub>2</sub>O) and sodium borohydride (NaBH<sub>4</sub>) from Merck Company (Germany), aluminum chloride hexahydrate (AlCl<sub>3</sub>·6H<sub>2</sub>O)

and ethanol from BDH and Acid Red 315 (AR 315) from Ministry of Industry and Minerals, it was obtained from Haining Deer Chemical Co., Ltd. (China Supplier), conc. sulphuric acid, sodium hydroxide and other chemicals (Merck, Germany). NaCl, Na<sub>2</sub>CO<sub>3</sub>, Na<sub>2</sub>SO<sub>4</sub> and KBr were obtained from Fluka. Purity of all the chemicals is around 99%. Water used throughout was double distilled. Figure (1) appears the chemical structure of Acid Red 315 dye.

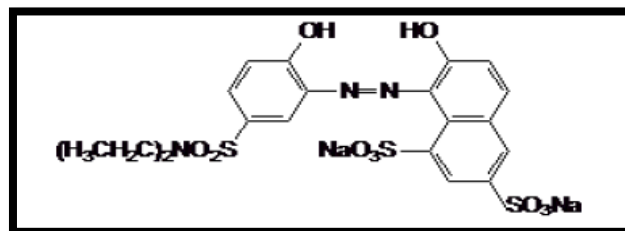


Figure (1). Chemical Structure of Acid Red 315, C<sub>20</sub>H<sub>19</sub>N<sub>3</sub>Na<sub>2</sub>O<sub>10</sub>S<sub>3</sub>

### Preparation of Nano Zero-Valent Iron Fe<sup>0</sup>(NZVI):

NZVI was prepared from FeSO<sub>4</sub>·7H<sub>2</sub>O (7 gm) dissolved in 100 ml distilled water to obtain (0.3 mol/L) concentration and put it in round bottom contain three neck. Sodium hydroxide NaOH (0.1 mol/L) prepared by dissolve (0.4 gm) in 100 ml distilled water and sodium borohydride NaBH<sub>4</sub> (0.4 mol/L) (4 gm) was dissolved in 100 ml NaOH (0.1 mol/L) and put it in separation funnel. Sodium borohydride NaBH<sub>4</sub> solution was added dropwise into the (0.3 mol/L) solution of FeSO<sub>4</sub>·7H<sub>2</sub>O through first neck and put mechanic stirring in second neck in middle round bottom, and pass N<sub>2</sub> gas from third neck to the solution to avoid oxidation of Fe<sup>0</sup>, after complete the reaction as illustrated in **Figure (2)**. The metal particles formed were settled and filtered. Then the solid was washed with ethanol for several times, and finally keep it in ethanol solution. There action as according to the following equation:

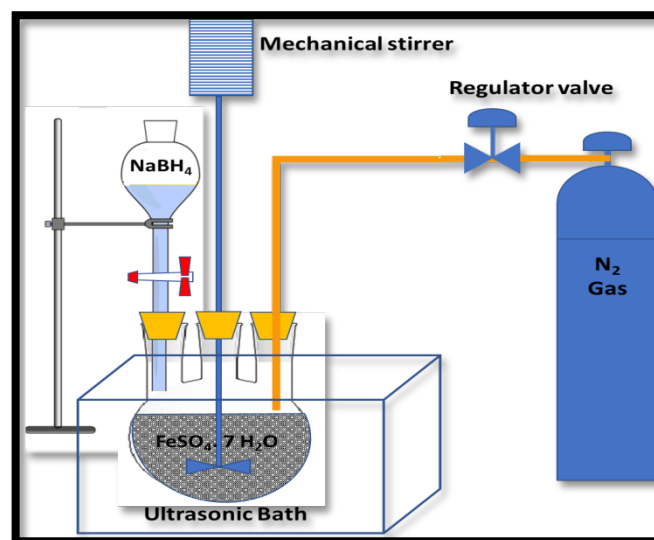
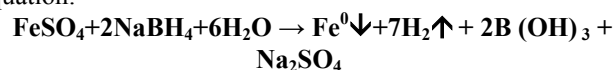
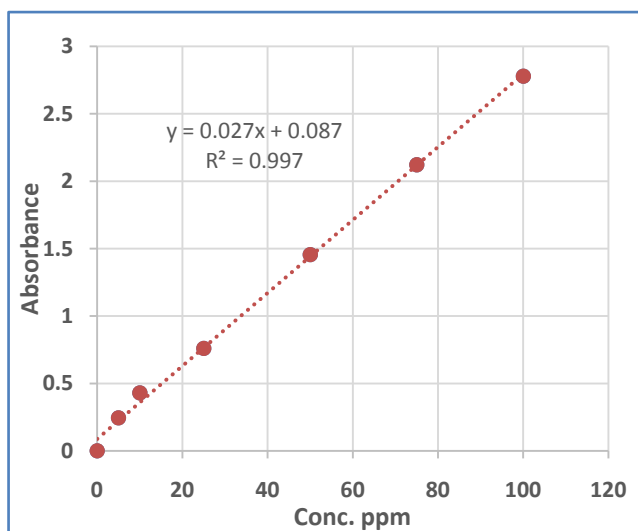


Figure (2). Experimental Setup for NZVI Particle Synthesis

### Preparation of PILC and NZVI/PILC Samples:

The pillared clay (PILC) were prepared from the original clay by intercalation with poly (hydroxo Al (III)) cations [Li et al., 2010]. Firstly, (0.2 mol/L) solution of aluminum hydroxide was prepared by dropwise addition of NaOH solution into a solution of  $\text{AlCl}_3 \cdot 6\text{H}_2\text{O}$  until the molar ratio  $[\text{OH}^-] / [\text{Al}^{3+}] = 2.2$  was obtained. The resulting pillaring solution was slowly added in a suspension of (10 g) pillared clay e in 500 ml of deionized water until the  $[\text{Al}^{3+}] / \text{pillared clay e}$  ratio reached 10 mmol/g. The resulting mixture was heated at  $70^\circ\text{C}$  for 48 h and the modified clay was centrifuged, washed and dried to a constant weight. The sample was mechanically ground to pass through a sieve of 100 meshes and heated at  $115^\circ\text{C}$  for 120 min before use. After activation of pillared clay e (PILC), the NZVI/PILC was prepared by a similar procedure as described in preparation of NZVI except that the PILC was uniformly mixed with solution of  $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$  (0.108 mol/L) before the addition of  $\text{NaBH}_4$  (0.054 mol/L) solution. Sodium borohydride  $\text{NaBH}_4$  (0.054 mol/L) solution was dropwise added into the (0.108 mol/L) solution of  $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$  from the first manhole and put mechanic stirring from the second manhole in middle round bottom, and pass  $\text{N}_2$  gas from the third manhole to the solution to avoid oxidation of  $\text{Fe}^0$  (Nano Zero Valent Iron supported on pillared clay) (NZVI/PILC), after complete the reaction as illustrated in **Figure (2)**. The metal particles formed were settled and filtered. Then the solid was washed with ethanol for several times, and finally keep it in ethanol solution. A good dispersion of NZVI particles (ca. 35–75 nm) in the clay phase was observed.

### Procedure of removal the Azo dyes by (PILC, NZVI and NZVI/PILC):



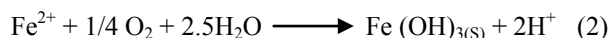
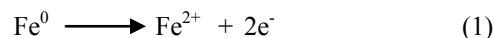
**Figure (3).** Calibration curve for Acid Red 315 concentration at  $\lambda_{\text{max}} = 495$  nm

Azo Dyes (Acid Red 315) was prepared of 500 mg/L (stock solution) by dissolving 0.5 gm in 1000 ml of distilled water and then preparation series of azo dyes (Acid Red 315) concentrations at (5, 10, 25, 50, 75 and 100) mg/L for

calibration curve using by UV-Vis spectrophotometry as shown in **Figure (3)**. All experiments were performed in an open batch glass system with a stirring bar; taking 100 ml of Acid Red 315 azo dye (AR 315) sample in 250 ml conical flasks from different AR 315 concentration (1, 5, 10, 25, 50, 75 and 100) mg/L. The pH of the reaction solutions was adjusted with NaOH (0.1 M) or (0.1 M)  $\text{H}_2\text{SO}_4$  solution to find the optimized method to removal the azo dye then mixed with amount of (PILC, NZVI and NZVI/PILC) by stirring continuously and kept at a required temperature for different reaction time particularly at (30, 60 and 120) min. After each time point, the samples were allowed to stand for 30 min. The pH of the mixture was raised to above 12.0 using (10%) sodium hydroxide for precipitation and then filtered for analysis of absorption in UV-Vis Spectrophotometry before and after treatment.

## 3. Results and Discussion

In aqueous solutions, NZVI iron powder is oxidized (and then settles as precipitate), leading to the production of free electrons, which have the reducing role and hence can reduce organic compounds (Azo dyes) according to the following reactions [Dickinson and Scott, 2010].



From the results showed efficiency the removing with Nano zero Valent (NZVI) more than removing with Nano zero Valent Iron supported on pillared clay particles and pillared clay PILC respectively. Azo dyes could be completely removed by NZVI within 120 min or more. This efficiency was much higher than that (100%) by NZVI alone, but also (80%) of reduction by NZVI/ PILC and (0%) by PILC alone was lower than that by NZVI alone and NZVI/ PILC also pillared clay (PILCs), usually offer higher sorption capacity toward contaminants in water due to their enhanced surface areas and more functional groups [Li et al., 2012; Zhang et al., 2011]. In this study the removal efficiency of Azo dye by this composite (pillared clay particles) very less when compared with NZVI/ PILC particles, or compared with NZVI particles.

$$\text{Percentage of azo dye removed (\%)} = (\text{C}_0 - \text{C}_t) / \text{C}_0 \times 100\%.$$

### Characterizations of the synthesized NZVI particles:

NZVI was prepared as shown in **Figure (2)**. The Scanning Electron Microscopy (SEM) image also reveal's that iron nano particles tend to form a chain-like aggregate due to the magnetic attractive force between particles. These chain-like nano iron aggregates were also observed by others [Phenrat et al., 2007 and Zhang, 2003].

**Figure (4)** Presents Scanning Electron Microscopy (SEM) images of NZVI particles. The laboratory made iron particles were mostly spherical attribute of particles formed in solution. A characteristic average single particle size is near (150–170) nm as shown in **Figure (5)**. A little particles had



size as greater as (250–350) nm, whereas greatest (>70%) particles were fewer than 200nm.

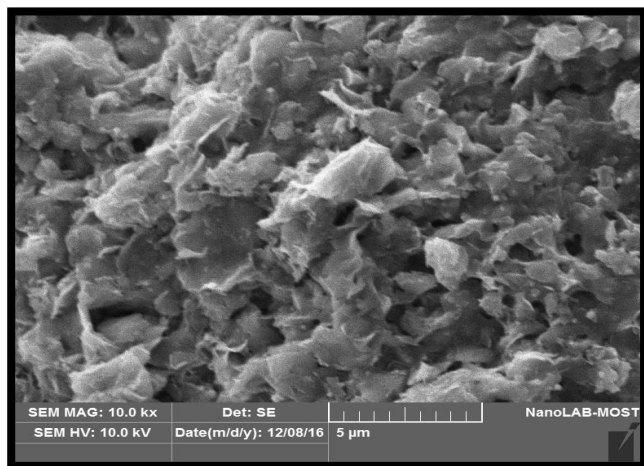


Figure (4). SEM image NZVI particles at 10 Kv

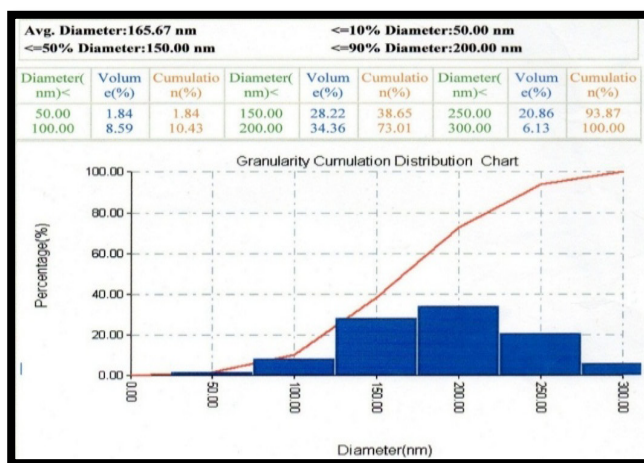


Figure (5). Particle Size Distribution (PSD) of NZVI Particles Using Scanning Probe Microscope (SPM)

In Figure (6), presents Atomic Force Microscopy (AFM) images of NZVI particles. AFM images showed measuring surface on a fine scale, down to the level of diameters of atoms. The previous explanation is supported by the distribution of the density of NZVI when measuring the size of the particles using Scanning Probe Microscope Figure(5):

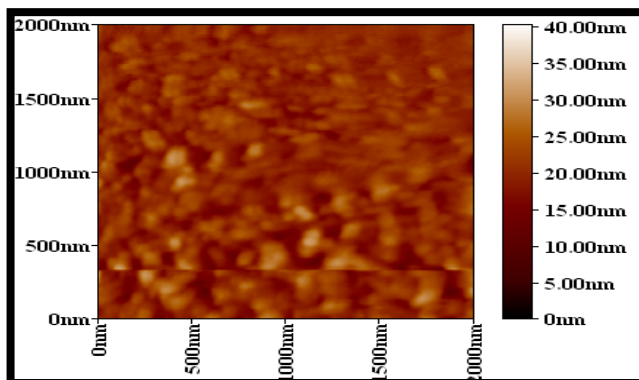


Figure (6). Image of NZVI particles using AFM technique

### Characterizations of the synthesized NZVI/PILC particles:

Nano zero Valent Iron supported on pillared clay particles (NZVI/PILC) was prepared as shown in Figure (2) and characterization by physical methods such as Scanning Electron Microscopy (SEM) and Atomic Force Microscopy (AFM). The Scanning Electron Microscopy (SEM) image for (NZVI/PILC) as shown in Figure (7) that tend to form a chain like aggregate due to the magnetic attractive force between particles.

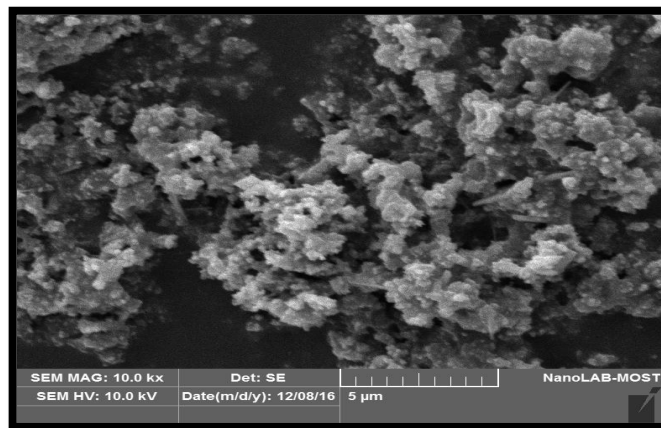


Figure (7). SEM image NZVI/PILC particles at 10 Kv

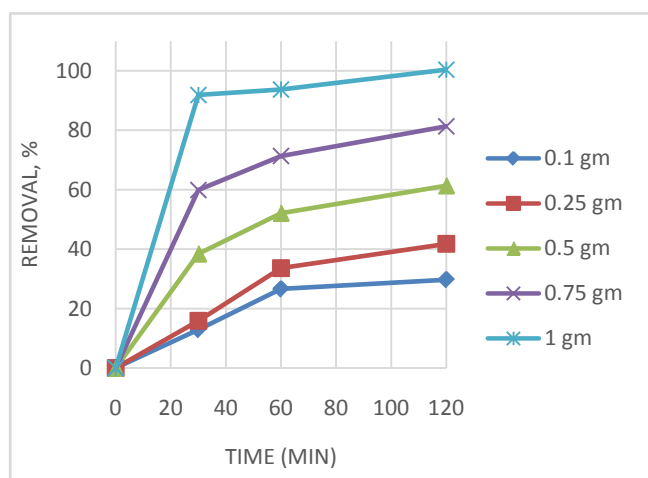
### Effect of reaction time:

The removal efficiency of azo dyes increased with increasing reaction time, with fixed amounts of NZVI and NZVI/PILC particles (1gm), azo dyes 100 mg/L, ( $1.6 \times 10^{-4}$  M) at pH=3. The removal efficiency increased in state use NZVI and NZVI/PILC from (93% to 100%) and (69.9% to 80%) at 1 and 2 hours, respectively. These azo dyes (Acid Red 315) can be explained by the fact that the degradation process of the contaminant by Fe-based nano particles is an interface reaction. Therefore, for the first 120 min of reaction, the degradation speed of azo dyes in the solution was rapid and, as the reaction proceeded, the gradual oxidation on the surface of NZVI formed a passivity layer, which covered some reaction sites.

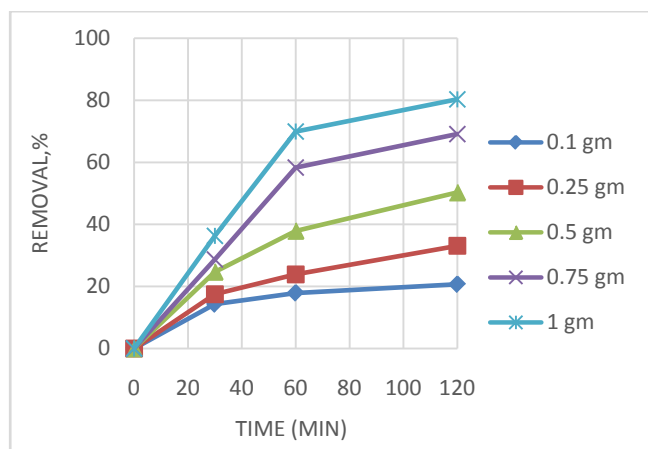
### Effect of NZVI and NZVI/PILC Dosages:

The effect of the NZVI and NZVI/PILC dosages on the degradation rate of azo dyes is shown in Figure (8) and Figure (9). When the same dosage of iron of (0.1, 0.25, 0.5, 0.75 and 1) gm was used, the efficiency on azo dye removal by various irons (NZVI and NZVI/PILC) was investigated. It was found that when the NZVI and NZVI/PILC dosages increase, the removal rapidly of azo dyes increased and the degradation efficiencies increased from about (29.7 to 100%) over the first 30 min when dosages of NZVI and (20.6 to 80.3%) when dosages of NZVI/PILC [Zhang et al., 2011]. This is because 1 gm NZVI particles are able to provide enough iron surface-active sites for collision with azo dyes molecules to accelerate the removal efficiencies [Noubactep et al., 2012; Zhang et al., 2009]. When the

specific surface area of the nano particles was bigger, there were more corresponding reactive sites, and the absorption and removal abilities were stronger. Accordingly, the increasing amount of nano metals added meant the addition of more reactive sites, thereby improving the efficiency of removal [Wang and Zhang, 1997]. Thus, the acid red removal efficiencies were gradually swelling from (29.7, 61.3, 81.3 to 100%) by raising NZVI dosage from (0.1, 0.25, 0.75 to 1) gm and (20.6, 33, 50, 69 to 80.3%) by raising NZVI/PILC from (0.1, 0.25, 0.75 to 1) the results show that 1gm is an optimal amount of NZVI and NZVI/PILC beyond which no improvement of removal was obtained for 100 ml and 100 ppm from azo dyes.



**Figure (8).** Effect of NZVI dosage on the decolorization efficiency of Azo dye decolorization process, Experimental conditions: [AR 315] =  $1.6 \times 10^{-4}$  M; and pH=3

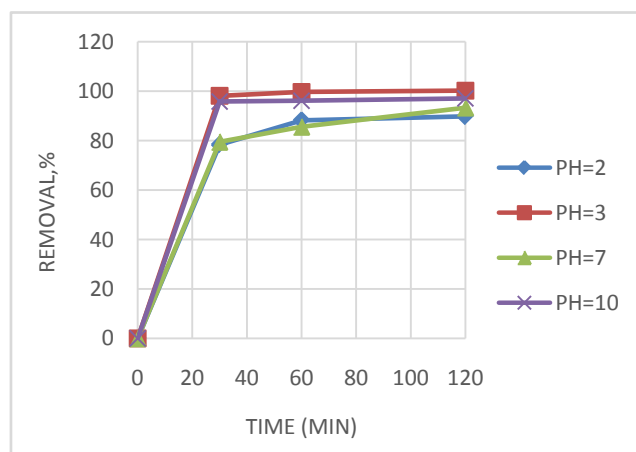


**Figure (9).** Effect of NZVI/PILC dosage on the decolorization efficiency of Azo dye decolorization process, Experimental conditions: [AR 315] =  $1.6 \times 10^{-4}$  M; and pH=3

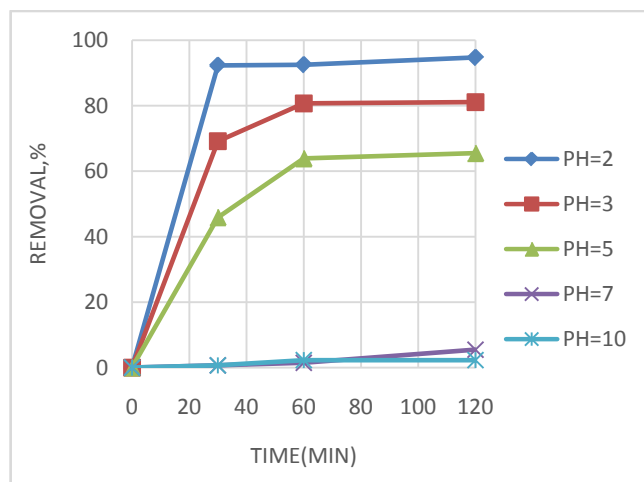
### Effect of pH:

The pH was also one of the important factors in the Azo dyes removal by NZVI and NZVI/PILC. The pH of aqueous solution could effect on the dye degradation reactions by NZVI and NZVI/PILC due to the hindrance of ferrous hydroxide produced from ferrous ions and hydroxyl ions in the oxidation of NZVI surface in a high pH solution. The

aqueous pH had major effect on the removal efficiency of Azo dyes, when the initial pH values were 2, 3, 7 and 10, the removal efficiencies of Azo dyes by NZVI were approximately (89, 100, 93 and 97)% and by NZVI/PILC were approximately (94, 81, 65, 5 and 2)% after a reaction of 2 h. The removal efficiency of Azo dyes increased with a decrease in the pH up to 3 in state of removal by NZVI/PILC but removal by NZVI increased with the pH up to 3 as shown in **Figure (10)** and **Figure (11)**. The NZVI process was more effective in degradation Azo dyes under acidic conditions. In the more acidic the solution, the more rapid degradation of Azo dyes occurred with more  $H^+$  in the solution, the reaction occurred more easily and the reaction constant was high. However, when the initial pH was 2, the Azo dyes degradation rate decreased. The possible reasons may be attributed to: At lower pH values less than 3, the iron corrosion could be accelerated, producing enough hydrogen (or hydrogen atoms), which were in favor of hydrogenation reaction [Zhang et al., 2006] Furthermore, the lower aqueous pH may help to reactivate the oxidized iron layer, and then enhance the degradation reaction on the surface of NZVI particles.



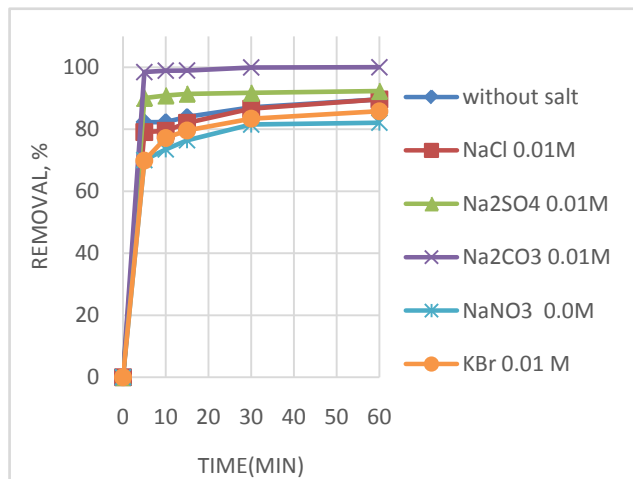
**Figure (10).** Effect of pH on Azo dyes Degradation; [AR 315] = ( $1.6 \times 10^{-4}$  M, 100 mg/L), Amount of (NZVI/PILC) = 1gm, Time = 2 h



**Figure (11).** Effect of pH on Azo dye Degradation; [AR 315]= $1.6 \times 10^{-4}$ ; amount of (NZVI/PILC) = 1gm; Time = 2h

### The influence of inorganic ions on dyes degradation by NZVI:

The influence of the salt on the removal color of Azo dyes (Acid red 315) was examined by using the different salts as NaCl, Na<sub>2</sub>SO<sub>4</sub>, Na<sub>2</sub>CO<sub>3</sub> and KBr as shown in **Figure (12)**. The results show that the found of Na<sub>2</sub>CO<sub>3</sub> enhances the decolorization efficiency. While the presence of Na<sub>2</sub>NO<sub>3</sub> has little effect on degradation efficiency of the dyes. Either the presence of Na<sub>2</sub>SO<sub>4</sub> reduces the decolorization efficiency because SO<sub>4</sub><sup>2-</sup> ions challenge with dye molecules and take up the reactive places on NZVI surface [Jing *et al.*, 2006].



**Figure (12).** Effect of addition of  $1 \times 10^{-2}$  M from inorganic anionic on Azo Dye Degradation; [AR 315] =  $1.6 \times 10^{-4}$ ; amount of (NZVI/PILC) = 1gm; Time = 2h

The optimal reacting conditions were determined and it was found to be [[Azo dyes] =  $1.6 \times 10^{-4}$ , pH=3, amount of (NZVI/PILC) = 1gm, Time = 2h]. There is found 100% degradation efficiency of Azo dyes (Acid Red 315) in aqueous solution was achieved after 120 min of reaction when use (NZVI) and 80% degradation efficiency of Azo dyes (Acid Red 315) when use (NZVI/PILC). The UV-visible absorption spectra of Acid Red 315 azo dye before and after treatment at optimum conditions.

## 4. Conclusions & Recommendations

NZVI and NZVI/PILC was synthesized in laboratory then confirmed by techniques SEM, SPM, and AFM. The decolorization efficiency of dyes increase with an increase in NZVI dosage. The effects of pH, Time and Effect of NZVI and NZVI/PILC Dosages on the color removal rate was different for the dye solutions by using NZVI and NZVI/PILC. This efficiency was much higher than that (100%) by NZVI alone, but also (80%) of reduction by NZVI supported on pillared clay particles and (0%) by PILC alone was lower than that by NZVI alone and NZVI/ PILC. The presence of Na<sub>2</sub>CO<sub>3</sub>, Na<sub>2</sub>CO<sub>3</sub> and NaCl enhances the decolorization efficiency was much higher of dye solutions while the presence of NaNO<sub>3</sub> and, KBr lower the decolorization efficiency.

## REFERENCES

- [1] Agrawal A, Tratnyek P G. Reduction of nitro aromatic compounds by zero-valent iron metal. *Environ Sci Technol*, (1996), 30(1): 153-160.
- [2] Agrawal, A. and Tratnyek, P. G. Reduction of nitro aromatic compounds by zero-valent iron metal. *Environmental Science & Technology*. (1996), 30, 153-160.
- [3] Belkhadem F., Maldonado A., Siebenhaar B., Clacens J.M., Perez Zurita M.J., Bengueddach A., Figueras F. Micro calorimetric measurement of the acid properties of pillared clay prepared by competitive cation exchange, *Appl. Clay Sci.* (2008) 39: 28–37.
- [4] Bigg T, Judd S J. Kinetics of reductive degradation of azo dye by zero-valent iron. *Process Saf Environ*, (2001), 79(B5): 297-303.
- [5] Brown MA, DE VITO SC. Predicting azo dye toxicity. *Critical Reviews. Environmental Science and Technology*, (1993), 23/3: 249-324.
- [6] Cao J, Wei L, Huang Q, Han S. Reducing degradation of azo dyes by zero- valent iron in aqueous solution. *Chemosphere*, (1999), 36(3): 565-571.
- [7] Carliell CM, Barclay SJ, Naidoo N, Buckley CA, Mulholland DA, Senior E. Microbial decolourisation of a reactive azo dye under anaerobic conditions. *Water SA* (1995); 21(1): 61-9.
- [8] Chang M C, Shu H Y, Yu H H, et al. Reductive decolorization and total organic carbon reduction of the diazo dye CI Acid Black 24 by zero-valent iron powder. *J Chem Technol Biot*, (2006), 81: 1259–1266.
- [9] Chen J, Zhu L. Heterogeneous UV-Fenton catalytic degradation of dyestuff in water with hydroxyl-Fe pillared clay e. *Catal Today*, (2007), 126: 463–470.
- [10] Cheng R, Wang J L, Zhang W X. The research process on degradation of halogenated organic compounds by nano iron. *Process Chem*, (2006), 18(1): 93–99.
- [11] Churchman G.J. Gates W.P., B.K.G. Theng, G. Yuan, Clay and clay minerals for pollution control Handbook of Clay Science, *Developments in Clay Science*, (2006), vol.1, pp. 625–675.
- [12] Dickinson, M.; and Scott, T.B. The application of zero –valent iron nano particles for the remediation of a uranium –contaminated waste effluent. *J. Hazard. Mater*, (2010), 178, 171-179.
- [13] Eykholt G R, Davenport D T. Dechlorination of the hloroacetanilide herbicides alachlor and metolachlor by iron metal. *Environ Sci. Technol*, (1998), 32(10): 1482-1487.
- [14] Fan J, Guo Y, Wang J, et al. Rapid decolorization of azo dye methyl orange in aqueous solution by nanoscale zero-valent iron particles. *J Hazard Mater*, (2009), 166: 904–910.
- [15] Feng J Y, Hu X J, Yue P L, Zhu H Y, Lu G Q. Degradation of Azo-dye Orange II by a photoassisted fenton reaction using a novel composite of iron oxide and silicate nanoparticles as a catalyst. *Ind Eng Chem Res*, (2003), 42(10): 2058-2066.



- [16] Fiedor J N, Bostick W D, Jarabek R, Farrell J. Understanding the mechanism of uranium removal from groundwater by zero-valent iron using X-ray photoelectron spectroscopy. *Environ Sci Technol*, (1998), 32(10): 1466-1473.
- [17] Hou M, Li F, Liu X, et al. The effect of substituent groups on the reductive degradation of azo dyes by zero-valent iron. *J Hazard Mater*, 145: (2007), 305-314.
- [18] Huang C P, Wang H W, Chiu P C. Nitrate reduction by metallic iron. *Water Res*, (1998), 32(8): 2257-2264.
- [19] Khan A A, Husain Q. Decolorization and removal of textile and non-textile dyes from polluted wastewater and dyeing effluent by using potato (*Solanum tuberosum*) soluble and immobilized polyphenol oxidase. *Bioresour Technol*, (2007), 98 (5): 1012-1019.
- [20] Li J Y, Chen C C, Zhao J C, Zhu H Y, Ding Z. Photo degradation of dye on the pillared clay e impregnated TiO<sub>2</sub> under UV irradiation. *Sci China Ser B-Chem (in Chinese)*, (2002), 32(3): 268-270.
- [21] Li J., Li Y., Lu J. Adsorption of herbicides 2,4-D and acetochlor on inorganic-organic pillared clay e, *Appl. Clay Sci.* (2009), 46:314-318.
- [22] Li J., Li Y., Q. Meng, Removal of nitrate by zero valent iron and pillared pillared clay e, *J. Hazard. Mater.* (2010), 174:188-193.
- [23] Li M Y, Xiong L, Chen Y Y, Zhang N, Zhang Y M, Yin H. Studies on Photo-electro-chemical catalytic degradation of acid scarlet 3R dye. *Sci China Ser B-Chem. (in Chinese)*, (2005), 35 (2): 144-150.
- [24] Li Y, Li J, Zhang Y. Mechanism insights into enhanced Cr(VI) removal using nanoscale zero valent iron supported on the pillared pillared clay e by macroscopic and spectroscopic studies. *J Hazard Mater* (2012); 227-228: 211-8.
- [25] Masciangioli T, Zhang W X. Environmental technologies at the nanoscale. *Environ Sci Technol*, (2003), 37: 102A-108A.
- [26] Mezohegyi G, Kolodkin A, Castro U I, et al. Effective anaerobic decolorization of azo dye acid orange 7 in continuous up-flow packed-bed reactor using biological activated carbon system. *Ind Eng Chem Res*, (2007), 46: 6788-6792.
- [27] Nam S, Tratnyek P G. Reduction of azo dyes with zero-valent iron. *Water Res*, (2000), 34: 1837-1845.
- [28] Noubactep, C.; Care, S.; and Crane, R. 2012. Nanoscale Metallic Iron for Environmental Remediation: Prospects and Limitations, *Water Air Soil Pollut.* (223): 1363-1382.
- [29] Pereira W S, Freire R S. Azo dye degradation by recycled waste zero-valent iron powder. *J Brazil Chem Sci*, (2006), 17(5): 832-838.
- [30] Perey J R, Chiu P C, Huang C P, Cha D K. Zero-valent iron pretreatment for enhancing the biodegradability of azo dyes. *Water Environ Res*, (2002), 74(3): 221-225.
- [31] Perey J R, Chiu P C, Huang C P, et al. Zero-valent iron pretreatment for enhancing the biodegradability of azo dyes. *Water Environ Res*, 74: (2002), 221-225.
- [32] Phenrat, T., N. Saleh, K. Sirk, R.D. Tilton and G.V. Lowry, Aggregation and sedimentation of aqueous nanoscale zerovalent iron dispersions. *Environ. Sci. Technol.*, (2010), 41(1): 284-290.
- [33] Robinson T, McMullan G, Marchant R, Nigam P. Remediation of dyes in textile effluent: a critical review on current treatment technologies with a proposed alternative. *Bioresour. Technol.* (2001), 77: 247-255.
- [34] Scott J P, Ollis D F. Integration of chemical and biological oxidation process for water treatment: Review and recommendations. *Environ Prog*, (1995), 14(2): 88-103.
- [35] Sezer K., H. I., Determination Of Disperse Azo Dyes In Industrial Textile Wastewater. University Of Plovdiv Paisii Hilendarski" - Bulgaria Scientific Papers, (2005), Vol. 33, Book 5, Chemistry.
- [36] Shu H Y, Chang M C, Yu H H, et al. Reduction of an azo dye Acid Black 24 solution using synthesized nanoscale zero-valent iron particles. *J Colloid Interface Sci*, (2007), 314: 89-97.
- [37] Sun, Y. P.; Li, X. Q.; Cao, J.; Zhang, W. X. and Wang, H. P. Characterization of Zero-Valent Iron Nanoparticles, *Advances in Colloid and Interface Science* (2006), (120): 47-56.
- [38] Tan, N. C. G, et al. Biodegradation of Azo Dyes in Co cultures of Anaerobic Granular Sludge with Aerobic Aromatic Amine Degrading Enrichment Cultures. *Applied Microbiology and Biotechnology*, (1999), 51.6: 865-71.
- [39] Wang, C.B. and Zhang, W.X. Synthesizing Nanoscale Iron Particles for Rapid and Complete Dechlorination of TCE and PCBs, *Environ. Sci. Technol.* (31): (1997), 2154-2156.
- [40] Weber E J. Iron-mediated reductive transformation: Investigation of reaction mechanism. *Environ Sci Technol*, (1996), 30(2): 716-719.
- [41] Zhang W. X. Nanoscale iron particles for environmental remediation: an overview, *J. Nanopart. Res.*, (2003), (5): 323-332.
- [42] Zhang Y, Li Y, Li J, Hu L, Zheng X. Enhanced removal of nitrate by a novel composite: nanoscale zero valent iron supported on pillared clay. *Chem Eng J* (2011); 171:526-31.
- [43] Zhang, W. H.; Quan, X.; Wang, J. X.; Zhang, Z. Y. and Chen, S. Rapid and Complete Dechlorination of PCP in Aqueous Solution Using Ni-Fe Nano particles under Assistance of Ultrasound, *Chemosphere* (2006), (65): 58-64.
- [44] Zhang, Z.; Cissoko, N.; Wo, J. and Xu, X. Factors Influencing The Dechlorination of 2, 4-dichlorophenol by Ni-Fe Nano particles in The Presence of Humic Acid, *J. Hazard. Mater.* (2009), (165): 78-86.
- [45] Zhu L., Zhu R. Simultaneous sorption of organic compounds and phosphate to inorganic-organic pillared clay es from water, *Sep. Purif. Technol.* (2007), 54: 71-76.
- [46] Jing, F.; YanHui, G.; JianJi, W.; and Fan, M.H. Rapid decolorization of azo dye methyl orange in aqueous solution by nanoscale zerovalent iron particles. *J. Hazard. Mater.* (2009), 166, 904-910.