

Effect of Surfactants on the Protection Efficiency of Zn-Phosphate Coat on Steel

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Abstract Potentiodynamic polarization, electrochemical impedance spectroscopy, SEM study and EDX analysis have been used to investigate effect of Tween-80, Cetyl trimethyl ammonium bromide (Cetrimide), and Sodium Lauryl Sulphate (SLS) surfactants on the corrosion resistance, porosity, structure and composition of Zn-phosphate coat on steel. Electrochemical results indicated that the presence of 0.01M surfactants in the coating solution caused a decrease in the porosity and an increase of the protection efficiency of the coat up to about 90%. The results proved that the coating process was controlled by adsorption of the surfactant molecules on the steel surface. Application of the adsorption isotherms and Kinetic-Thermodynamic model to fit the experimental data indicated that Langmuir isotherm is not applicable, however, Flory-Huggins isotherm and Kinetic-Thermodynamic model are applicable, and the three surfactants are chemisorbed on the steel surface. SEM study and EDX analysis gave very good support to the electrochemical data.

Keywords Steel, Conversion Coating, Zn-Phosphate, Surfactant, EIS, Polarization, SEM, EDS

1. Introduction

Besides several useful properties like strength, workability, low-cost, ability to be recycled, and good mechanical workability, steel have a major disadvantage, it shows poor corrosion resistance in corrosive environment and because of this efforts have been carried out to enhance its corrosion resistance. There are several methods to protect steel from corrosion. Control of corrosion through the use of conversion coatings, is the most effective method and used in a wider range of applications [1-6]. Conversion coatings are applied to metal surfaces to produce a protective film, which is less reactive in aggressive environments than the original metal surface [6].

Phosphating is a conversion coating process that has been used for steel to receive a liquid, powder, or paint, and increase the adhesion and corrosion resistance [7, 8]. The phosphate conversion coating treatment has been used for many years in the industry due to its attractive corrosion protection properties and simplicity in operation, and the resultant exponential growth in automobiles and domestic appliances, zinc phosphate coatings for protecting steel surfaces have gained prominence since the turn of the century [9].

Surfactants are usually organic compounds that are

amphiphilic, meaning they contain both hydrophobic groups (their tails) and hydrophilic groups (their heads). Most commonly, surfactants are classified according to polar head group. A non-ionic surfactant has no charged groups in its head such as Tween-80. The head of an ionic surfactant carries a net positive or negative charge. If the charge is negative, the surfactant is more specifically called anionic such as (SLS); if the charge is positive, it is called cationic such as Cetrimide.

Due to the ability of the surfactants to adsorb on the surface, they have a great influence on the growth of crystals and have the ability to alter crystallization kinetics. Recently, we studied the effect of Tween-80 surfactant on each of (1) electropolymerization and corrosion performance of polyaniline on carbon steel [10] and (2) corrosion resistance, porosity, structure and composition of Zn-Phosphate coat on steel in aqueous 0.6M ammonium nitrate. It has been found that the presence of Tween-80 in the polymerization medium increased the protection efficiency of the polyaniline coat to the corrosion of steel in 0.5M H₂SO₄ to about 80%. However, the presence of 0.01M Tween-80 in the Zn-Phosphate coating solution caused a decrease in the porosity and an increase of the protection efficiency of the coat up to 90%.

The aim of this work is to study the effect of the presence of the three surfactants, Tween-80, Cetrimide, and SLS in the Zn-Phosphate coating medium on the corrosion resistance of the coated steel in 0.5M H₂SO₄ solution. The effect of the nature of the surfactant on the protection efficiency, porosity and composition of the Zn-Phosphate

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coat should be investigated using the electrochemical techniques, SEM, EDX analysis.

2. Experimental

2.1. Materials and Solutions

85% H_3PO_4 , ZnO , NaNO_2 , and H_2SO_4 were purchased from Aldrich chemicals. Cetrimide, Tween-80, and SLS

(Figure 1) were obtained from Alpha and 0.02M stock solutions of surfactants were used to prepare the test solutions.

To prepare the conversion coating solution, 0.75g of ZnO , 1g of NaNO_2 , 2 ml H_3PO_4 and an appropriate volume of the stock solution of the surfactant was added and completed to 100 ml with double distilled water to obtain the required concentration of the surfactant.

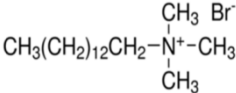
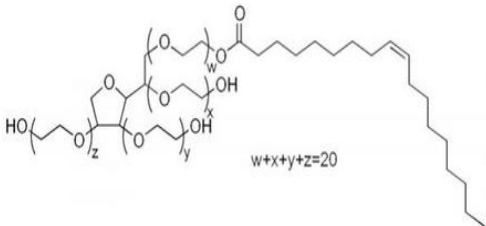
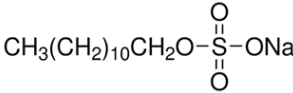
		
Cetrimide	Tween-80	SLS

Figure 1. Chemical structures of Cetrimide, Tween-80 and SLS surfactants

2.2. Application of Conversion Coating

The conversion coating was applied on the steel samples using the same method which has been reported in the recent previous work [9].

2.3. Electrochemical Measurements

Electrochemical impedance and polarization measurements were achieved using frequency response analyzer (FRA)/potentiostat supplied from Parstat Instrument (PARSTAT 2263.02 SN 194). The frequency range for EIS measurements was 1.0×10^4 to 0.1Hz with applied potential signal amplitude of 10 mV around the rest potential. The data were obtained in a three- electrode mode cell; graphite rod and saturated calomel electrodes (SCE) were used as counter and reference electrode. The working electrode was chemically treated or untreated steel that had the chemical composition (% wt) 0.21% C, 0.35% Si, 2.5% Mn, 0.04% P, and 0.04% S, rest Fe) has been used for the electrochemical corrosion studies in 0.5 M H_2SO_4 solution. The polarization and EIS measurements have been recorded using the same procedure that has been reported in the previous work [9].

2.4. Scanning Electron Microscope (SEM) and Energy Dispersive X-ray Spectrometer (EDS)

SEM was employed to characterize the surface morphology with JOEL instrument. Coupons with area 1 cm^2 steel and with the same chemical composition of steel

samples used in the electrochemical measurements were used in the experiments. The elemental composition of Zn-phosphate coat was analyzed by energy dispersive X-ray spectrometer (EDS, JEM-2100, Japan).

3. Results and Discussion

3.1. Effect of the Surfactants on the Protection Efficiency of the Coat

3.1.1. Potentiodynamic Polarization Results

Polarization curves of Zn-Phosphated Steel prepared from coating solutions containing different amounts of Cetrimide, SLS or Tween-80 surfactants in 0.5 M H_2SO_4 are presented in Figure 2(a, b, c). As seen from the figure, addition of the surfactants leads to the polarization of both the cathodic and the anodic curves.

Tables (1-3) show the electrochemical polarization parameters; the corrosion current density, (i_{corr}), corrosion potential (E_{corr}); and anodic, cathodic Tafel line slopes (β_a , and β_c) for Zn-Phosphated steel prepared from coating solutions containing different amounts of the three surfactants in 0.5 M H_2SO_4 . The protection efficiency of the coat was calculated using the equation:

$$\% P = [(i_o - i) / i_o] \times 100 \quad (1)$$

Where i_o and i are the corrosion current density, in absence and presence of the surfactant.

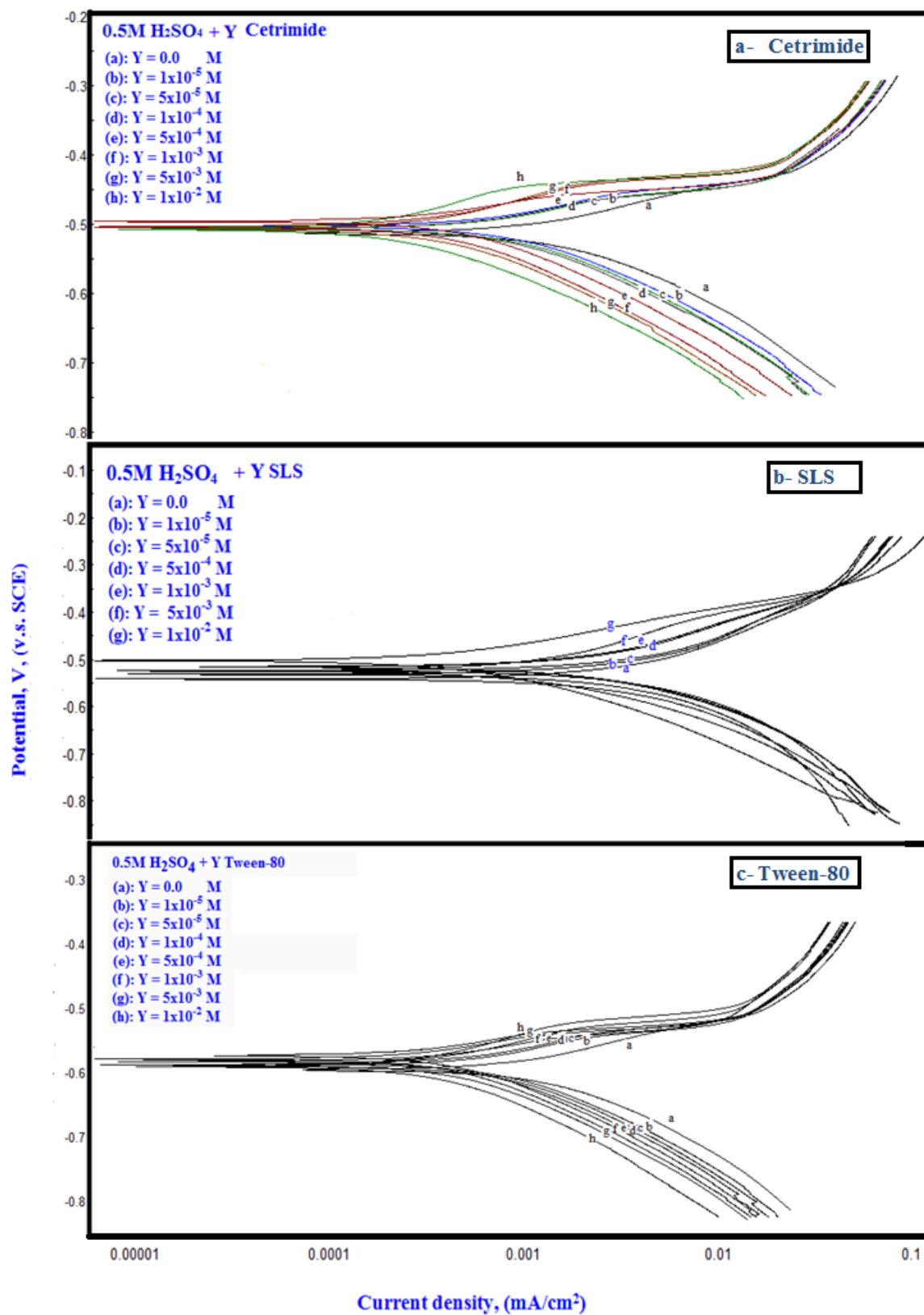


Figure 2. Polarization curves of Zn-Phosphated Steel prepared from coating solutions containing different amounts of Cetrimide, SLS or Tween-80 surfactants in 0.5 M H₂SO₄

Table 1. The potentiodynamic polarization parameters for Zn-Phosphated steel prepared from coating solutions containing different amounts of Cetrinide surfactant in 0.5 M H₂SO₄

Conc. (mole/L)	-E _{corr.} (mV vs. SCE)	β _a	-β _c	i _{corr.} (μA.cm ⁻²)	%P
		(mV.decade ⁻¹)			
0.0	686	168	151	749	0.0
1 x 10 ⁻⁵	680	162	146	700	6.5
5 x 10 ⁻⁵	675	157	140	602	19.6
1 x 10 ⁻⁴	670	150	132	512	31.6
5 x 10 ⁻⁴	662	136	124	424	43.4
1 x 10 ⁻³	654	128	118	313	58.2
5 x 10 ⁻³	646	118	109	208	72.2
1 x 10 ⁻²	641	107	100	121	83.8

Table 2. The potentiodynamic polarization parameters for Zn-Phosphated steel prepared from coating solutions containing different amounts of SLS surfactant in 0.5 M H₂SO₄

Conc. (mole/L)	-E _{corr.} (mV vs. SCE)	β _a	-β _c	i _{corr.} (μA.cm ⁻²)	%P
		(mV.decade ⁻¹)			
0.0	686	168	151	749	0.0
1 x 10 ⁻⁵	682	146	142	517	31.0
5 x 10 ⁻⁵	677	134	132	411	45.1
1 x 10 ⁻⁴	672	126	126	326	56.5
5 x 10 ⁻⁴	663	117	119	229	69.4
1 x 10 ⁻³	657	109	111	119	84.1
5 x 10 ⁻³	649	101	106	90	88.0
1 x 10 ⁻²	645	89	97	61	91.9

Table 3. The potentiodynamic polarization parameters for Zn-Phosphated steel prepared from coating solutions containing different amounts of Tween-80 surfactant in 0.5 M H₂SO₄

Conc. (mole/L)	-E _{corr.} (mV vs. SCE)	β _a	-β _c	i _{corr.} (μA.cm ⁻²)	%P
		(mV.decade ⁻¹)			
0.0	686	168	151	749	0.0
1 x 10 ⁻⁵	672	167	146	734	2.0
5 x 10 ⁻⁵	667	154	139	642	14.3
1 x 10 ⁻⁴	660	141	131	547	27.0
5 x 10 ⁻⁴	655	129	124	458	38.9
1 x 10 ⁻³	653	119	118	362	51.7
5 x 10 ⁻³	649	111	110	267	64.4
1 x 10 ⁻²	647	97	103	171	77.2

The above tabulated data show the followings:

- 1) The presence of the surfactants in the coating medium leads to the shift of the corrosion potential of the coated steel to less negative potentials which is probably due to the protection of the steel by the coat.
- 2) The values of each of β_a and β_c of the coated steel markedly decrease with increasing the concentration of the surfactant which can be explained on the basis of the decrease of the porosity of the coat in presence of the surfactants.
- 3) The corrosion current decreases and the protection efficiency of the coated steel increases with increasing the concentration of the surfactant in the coating medium which is probably due to the decrease of the

porosity and increase of the thickness of the coat in presence of the surfactant.

3.1.2. Electrochemical Impedance Spectroscopy (EIS) Results

Nyquist impedance plots of bare steel and Zn-Phosphated Steel prepared from coating solutions containing different amounts of Cetrinide, SLS or Tween-80 surfactants in 0.5 M H₂SO₄ are presented in Figure 3(a,b,c). The Nyquist plots consist of distorted semicircles followed by diffusion tail indicative that the corrosion process occurs under diffusion control. All impedance spectra were analyzed by fitting the experimental data to the equivalent circuit model shown in Figure 4 [11].

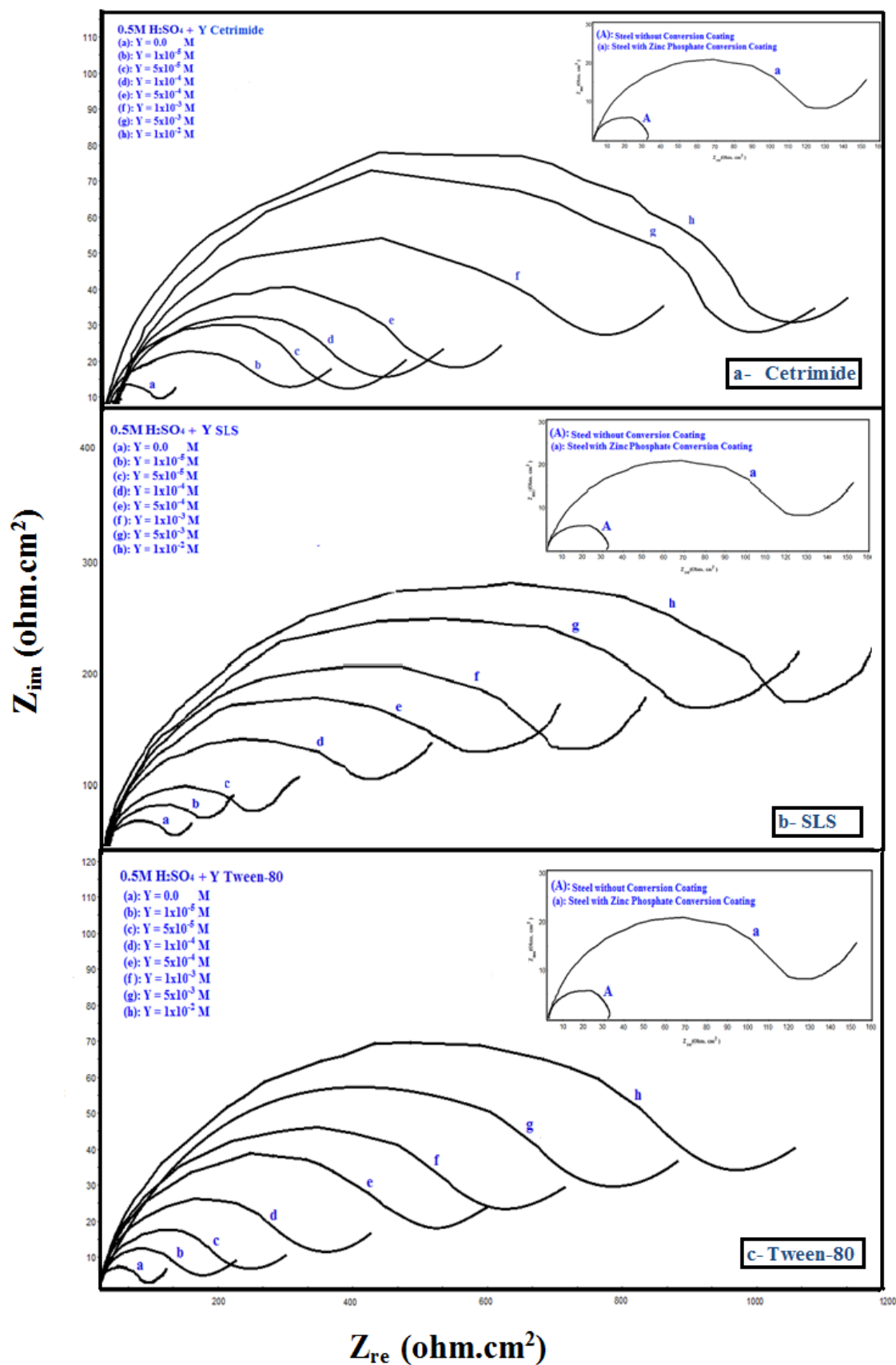


Figure 3. Nyquist plots of bare steel and Zn-Phosphated steel prepared from coating solutions containing different amounts of Cetrimide, SLS or Tween-80 in 0.5 M H₂SO₄

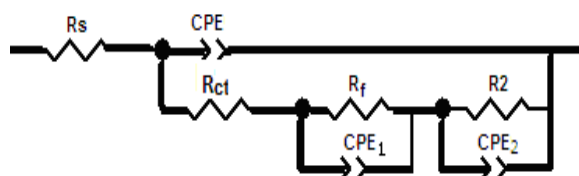


Figure 4. Schematic for the equivalent circuit of coated steel

The protection efficiency of the coat (% P) was calculated from the impedance measurements using the relation:

$$\%P = [(R_{ct} - R_{ct}^0) / R_{ct}] \times 100 \quad (2)$$

Table 4. Electrochemical impedance parameters of Zn-Phosphated steel prepared from coating solutions containing different amounts of Cetrimide surfactant in 0.5 M H₂SO₄

Conc., (mol/L)	R _s	Q _r (μF.cm ⁻¹)	n ₁	R _p (Ohm.cm ²)	R _{ct} (Ohm.cm ²)	Q _{dl} (μF.cm ⁻¹)	n ₂	R ₂ (Ohm.cm ²)	Q ₃ (μF.cm ⁻¹)	n ₃	% P
0.0	0.8	59	0.9	93	118	1340	0.9	241	4360	0.9	0.0
1 x 10 ⁻⁵	0.6	56	0.8	130	352	1301	0.9	298	4212	0.9	66.5
5 x 10 ⁻⁵	0.7	55	0.9	139	409	1254	0.8	314	4165	0.8	71.1
1 x 10 ⁻⁴	0.5	53	0.9	145	533	1110	0.9	478	4104	0.9	77.9
5 x 10 ⁻⁴	0.9	50	0.9	174	621	914	0.9	598	3810	0.9	81.0
1 x 10 ⁻³	0.6	48	0.8	209	872	806	0.9	673	3767	0.9	86.5
5 x 10 ⁻³	0.9	45	0.9	242	1187	613	0.8	899	3668	0.8	90.1
1 x 10 ⁻²	0.8	40	0.9	256	1221	521	0.9	1120	3607	0.9	90.3

Table 5. Electrochemical impedance parameters of Zn-Phosphated steel prepared from coating solutions containing different amounts of SLS surfactant in 0.5 M H₂SO₄

Conc., (mol/L)	R _s	Q _r (μF.cm ⁻¹)	n ₁	R _p (Ohm.cm ²)	R _{ct} (Ohm.cm ²)	Q _{dl} (μF.cm ⁻¹)	n ₂	R ₂ (Ohm.cm ²)	Q ₃ (μF.cm ⁻¹)	n ₃	% P
0.0	0.8	59	0.9	93	118	1340	0.9	241	4360	0.9	0.0
1 x 10 ⁻⁵	0.9	56	0.9	137	198	1180	0.9	366	4217	0.9	40.4
5 x 10 ⁻⁵	0.9	53	0.9	150	284	987	0.9	471	4100	0.9	58.5
1 x 10 ⁻⁴	0.8	50	0.9	163	496	812	0.9	552	4011	0.9	76.2
5 x 10 ⁻⁴	0.9	47	0.9	195	628	762	0.9	914	3971	0.9	81.2
1 x 10 ⁻³	0.8	43	0.9	229	792	670	0.9	998	3814	0.9	85.1
5 x 10 ⁻³	0.8	40	0.9	264	967	562	0.9	1087	3723	0.9	87.8
1 x 10 ⁻²	0.8	36	0.9	275	1186	478	0.9	1124	3633	0.9	90.1

Table 6. Electrochemical impedance parameters of Zn-Phosphated steel prepared from coating solutions containing different amounts of Tween-80 surfactant in 0.5 M H₂SO₄

Conc., (mol/L)	R _s	Q _r (μF.cm ⁻¹)	n ₁	R _p (Ohm.cm ²)	R _{ct} (Ohm.cm ²)	Q _{dl} (μF.cm ⁻¹)	n ₂	R ₂ (Ohm.cm ²)	Q ₃ (μF.cm ⁻¹)	n ₃	% P
0.0	0.8	59	0.9	93	118	1340	0.9	241	4360	0.9	0.0
1 x 10 ⁻⁵	0.8	57	0.9	133	198	1241	0.9	316	4244	0.9	40.4
5 x 10 ⁻⁵	0.8	54	0.9	147	254	1114	0.9	424	4142	0.9	53.5
1 x 10 ⁻⁴	0.9	51	0.9	156	398	894	0.9	544	4067	0.9	70.4
5 x 10 ⁻⁴	0.8	48	0.9	182	536	716	0.9	927	3913	0.9	78.0
1 x 10 ⁻³	0.9	44	0.9	222	627	636	0.9	986	3835	0.9	81.2
5 x 10 ⁻³	0.8	41	0.9	257	824	502	0.9	1066	3766	0.9	85.7
1 x 10 ⁻²	0.9	38	0.9	269	942	441	0.9	1103	3648	0.9	87.5

Where R_{ct} and R_{ct}⁰ are the charge transfer resistances, in presence and absence of surfactants respectively.

The data shown in Tables (4-6) indicate that the increase in the surfactant concentration leads to an increase of the charge transfer resistance, a decrease of the double layer capacitance and an increase of the protection efficiency of the coat. This behaviour confirm the results obtained from the polarization measurements and can be discussed on the basis of the increase of the compactness and the decrease of the porosity of the coat in presence of the surfactant during the coating process of steel.

Figure 5 shows the variation of the protection efficiency of Zn-Phosphate coat which obtained from the impedance results with the concentration of the examined surfactants. These curves show initial steeply rising part adsorption isotherm which indicates a mono-layer adsorbate film formation on the steel surface. As seen from the figure, the charged surfactants (Cetrimide and SLS) have high protection efficiency than neutral surfactant (Tween-80). This phenomenon can be discussed on the basis that the coating process is mainly controlled by the adsorption of the surfactant molecules or ions at the steel/solution interface.

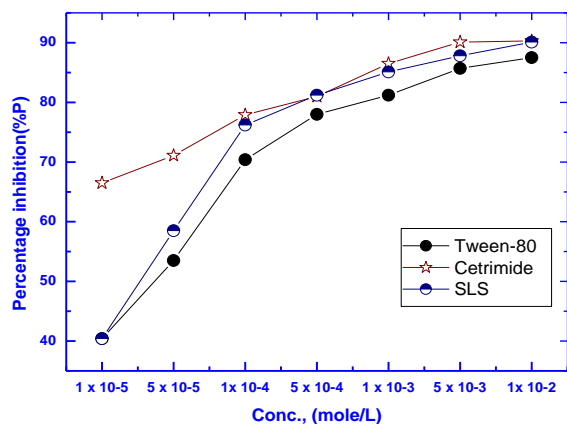


Figure 5. Relation between protection efficiency of the coated steel and concentration of the surfactants

3.2. Porosity of Coat

The pores in the coat are generally regarded as the exposed area of the substrate, which can be measured from the results of the potentiodynamic polarization and electrochemical impedance spectrophotometry techniques [12, 13]. Equation (3) was used for this purpose [14]:

$$\% \text{ Porosity} = (R_{ps} / R_p) 10^{-(\Delta E_{corr} / \beta_a)} \times 100 \quad (3)$$

Where R_{ps} and R_p are the polarization resistances of the untreated and chemically treated samples, respectively. ΔE_{corr} is the difference between the corrosion potentials of the untreated and chemically treated samples. β_a is referred to slope of the anodic Tafel line derived from the polarization curves. The porosity values of the zinc-phosphate coat on the steel surface in absence and presence of different concentrations of the three surfactants during the coating process were calculated using the electrochemical data presented in Tables (1-6) and given in Table 7.

Dependence of the porosity of Zinc-Phosphate coat on the concentration of Tween-80, Cetrimide and SLS is presented in Figure 6. It is clear that, in presence of low concentrations of the surfactants, porosity of the coat sharply decrease with increasing the concentration surfactants until ~ 0.001 mole/L. However, the presence of higher concentrations of the surfactants has a slight effect on the porosity of the coat, this behaviour can be discussed on the basis that the conversion coating process is mainly controlled by the adsorption of the surfactant molecules on the steel surface.

Table 7. The electrochemical parameters used in determination of the porosity of Zn-phosphate coat on steel in absence and presence of different concentrations of Cetrimide, SLS and Tween-80 surfactants

Type	Conc., mol/L	$-E_{corr}$ (mV vs. SCE)	β_a (mV.decade ⁻¹)	R_p	% Porosity
Blanks	0.0 (Bare metal)	693	191	26	--
	0.0 (coated metal)	686	168	93	82
Cetrimide	1 x 10 ⁻⁵	676	168	130	51
	5 x 10 ⁻⁵	672	157	139	49
	1 x 10 ⁻⁴	669	150	145	47
	5 x 10 ⁻⁴	664	136	174	37
	1 x 10 ⁻³	660	128	209	34
	5 x 10 ⁻³	656	118	242	30
	1 x 10 ⁻²	651	107	256	29
SLS	1 x 10 ⁻⁵	680	146	137	61
	5 x 10 ⁻⁵	675	134	150	58
	1 x 10 ⁻⁴	670	126	163	53
	5 x 10 ⁻⁴	662	117	195	43
	1 x 10 ⁻³	654	109	229	34
	5 x 10 ⁻³	646	101	264	27
	1 x 10 ⁻²	641	89	275	27
Tween-80	1 x 10 ⁻⁵	672	167	133	48
	5 x 10 ⁻⁵	667	154	147	44
	1 x 10 ⁻⁴	660	141	156	41
	5 x 10 ⁻⁴	655	129	182	36
	1 x 10 ⁻³	653	119	222	31
	5 x 10 ⁻³	649	111	257	27
	1 x 10 ⁻²	647	97	269	29

The reduction in porosity and increase in corrosion resistance of Zn-phosphate coat on steel due to the presence of surfactants during the coating process can be discussed on the basis of the ability of these long-chain surfactants to form films over the surface helps to seal the pores effectively, causing low moisture permeability and high corrosion-resistance properties.

Figure 6 shows also that the charged surfactants (Cetrimide & SLS) are more efficient in decreasing the porosity of Zn-phosphate coat on steel surface than the neutral one (Tween-80). This confirms the above results of the dependence of the protection efficiency of the coat on the concentration of the surfactants (Figure 5).

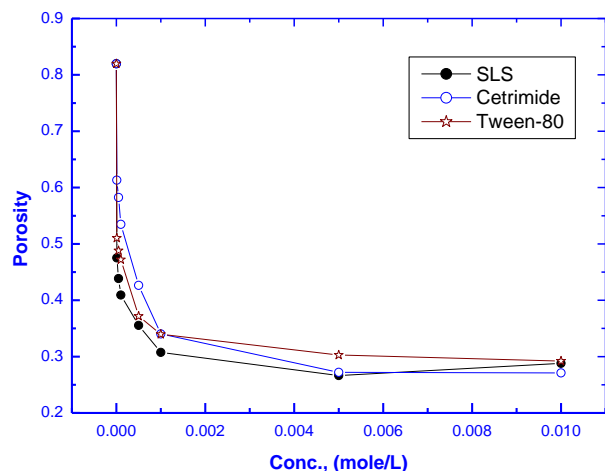


Figure 6. Relation between the porosity of the coat and concentration of the surfactant

3.3. Adsorption of the Surfactants at the Steel/Solution Interface

The Langmuir isotherm is given by

$$[\theta/(1-\theta)] = K[C] \quad (4)$$

Where K is the binding constant representing the interaction of the additives with metal surface and C is the concentration of the additives.

Flory-Huggins isotherm is given by

$$\theta/[x(1-\theta)^x] = K[C] \quad (5)$$

Where x is the size parameter and is a measure of the number of adsorbed water molecules substituted by a given surfactants molecules.

And the Kinetic-Thermodynamic model is given by

$$\log[\theta/(1-\theta)] = \log K' + y \log C \quad (6)$$

Where y is the number of surfactants molecules occupying one active site. The binding constant K is given by:

$$K = K^{(1/y)} \quad (7)$$

Figures (7-9) show the application of the above mentioned models to the data of surfactants obtained from impedance measurements for Zn-Phosphated steel surface. The parameters obtained from the Figures are depicted in Table 8.

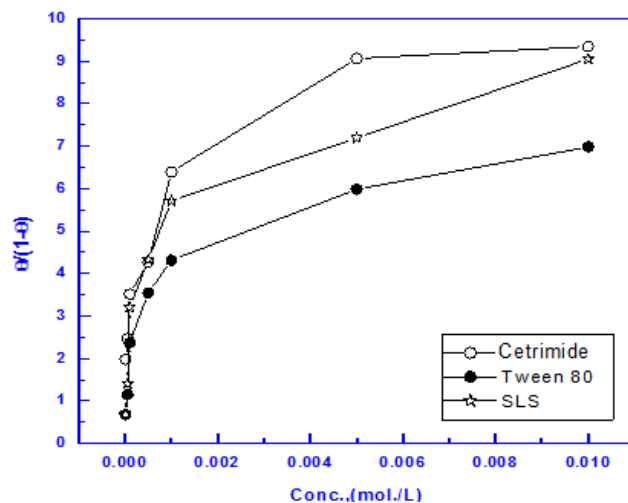


Figure 7. Linear fitting of the data of the surfactants to Langmuir isotherm

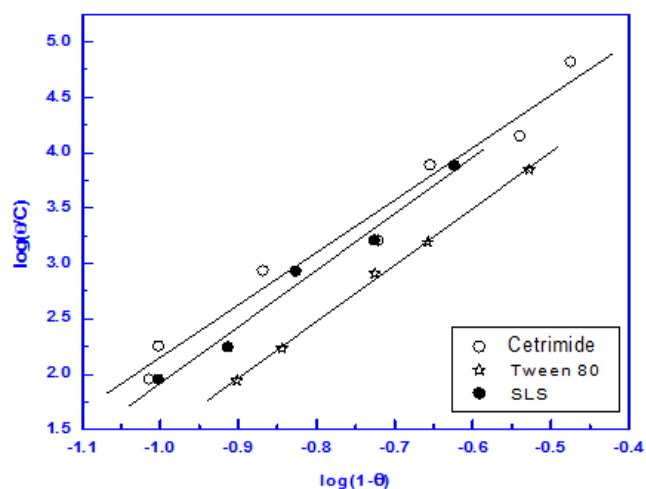


Figure 8. Linear fitting of the data of the surfactants to Flory Huggins isotherm

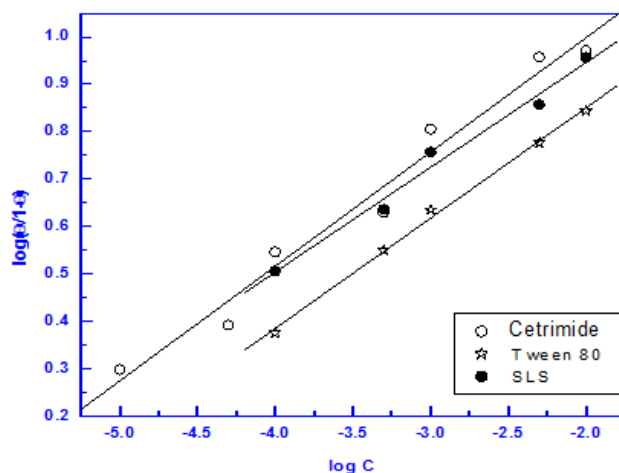


Figure 9. Linear fitting of the data of the surfactants to Kinetic-Thermodynamic model

Table 8. Linear fitting parameters of the data of the surfactants to the used models

Surfactant	Langmuir	Flory- Huggins		Kinetic-Thermodynamic		$-\Delta G_{\text{ads}}^0$ (kJ/mol)
	K	x	K	K	1/y	
Cetrimide	----	4.7	16.0×10^5	14.5×10^5	4.3	45.7
SLS	----	5.0	20.5×10^5	18.9×10^5	5.0	46.7
Tween-80	----	5.0	7.1×10^5	13.7×10^5	4.1	44.1

It is clear that Langmuir isotherm is unsuitable to fit the data indicating that there might be non-ideal behavior in the adsorption processes [15] of surfactants on steel surface. On the other hand, Flory-Huggins isotherm and Kinetic-thermodynamic model are found to be applicable. Table 8 shows a good agreement between the values of K and $(x \& 1/y)$ obtained from Flory- Huggins model and the Kinetic-Thermodynamic model. The values of the size parameter x indicates that five adsorbed water molecules were displaced by each surfactant molecule, the number of active sites occupied by a single surfactants molecules, $1/y$, were nearly equal to the size parameter x .

The binding constant K is related to the standard free energy of adsorption ΔG_{ads}^0 according to the following equation [16-18]:

$$K = 1/55.5 \exp (-\Delta G_{\text{ads}}^0 / RT) \quad (8)$$

Where; R is the universal gas constant, T is the absolute temperature, the value 55.5 is the concentration of water in solution expressed in mol/L.

From the tabulated data, it is clear that, the charged surfactants have a large value of the standard free energy of adsorption than the neutral one and the three surfactants are chemisorbed at the steel surface. These results show a good agreement with that obtained from the dependence of each of the protection efficiency and the porosity of Zn-phosphate on steel on the concentration of the surfactants (Figures 5&6).

3.4. SEM Study and EDX Analysis

Figure 10 shows the SEM photographs of: A) bare steel; B) Converted coated steel; C, D, E) Converted coated steel in presence of 1×10^{-3} M Tween-80, Cetrimide or SLS respectively. It is clear that in the absence of surfactants

during the coating process (B) the exposed area of the steel surface i.e. the porosity of the coat is large. On adding 1×10^{-3} M of surfactants during the coating process (C, D, E), the porosity of the coat decreases and the coat layer becomes more thick and compact.

The EDX analysis of the above five steel samples are given in Figure 11. The results in Table 9 indicating the following: (1) carbon is present in the coat which means that the Zn-phosphate conversion coats contain the surfactants. and (2) Percentage of each of Zn and P in the coat increases while the percent of iron decreases in presence of surfactants which indicates that the covered area of steel surface with the coat increases and porosity of the coat decreases. It is clear that SEM studies and EDX analysis gave very good support to the electrochemical data.

4. Conclusions

- 1- Electrochemical results, SEM studies and EDX analysis indicated that the presence of the three investigated surfactants (Tween-80, Cetramide and SLS) in the coating medium caused a large increase of the protection efficiency of Zn-Phosphate coat on steel.
- 2- The results indicated that the charged surfactants are more efficient than the neutral one in increasing the protection efficiency of the coat.
- 3- This study confirmed the argument which stated that, the ability of the long-chain surfactants to form films over the metal surface helps to seal the pores effectively, causing low moisture permeability and high corrosion-resistance properties.

Table 9. Weight percentage of C, P, Zn and Fe on surface of steel and Zn-Phosphated steel prepared from coating solutions containing surfactants

Type	Wt% C	Wt% P	Wt% Zn	Wt% Fe
Bare steel	0.29	0.12	0.0	95.31
Converted coated steel	0.29	5.90	2.62	87.31
Converted coated + 1×10^{-3} M Cetrimide	4.27	8.76	5.89	77.40
Converted coated + 1×10^{-3} M SLS	5.72	10.96	6.94	72.70
Converted coated + 1×10^{-3} M Tween-80	2.41	8.01	4.06	81.27

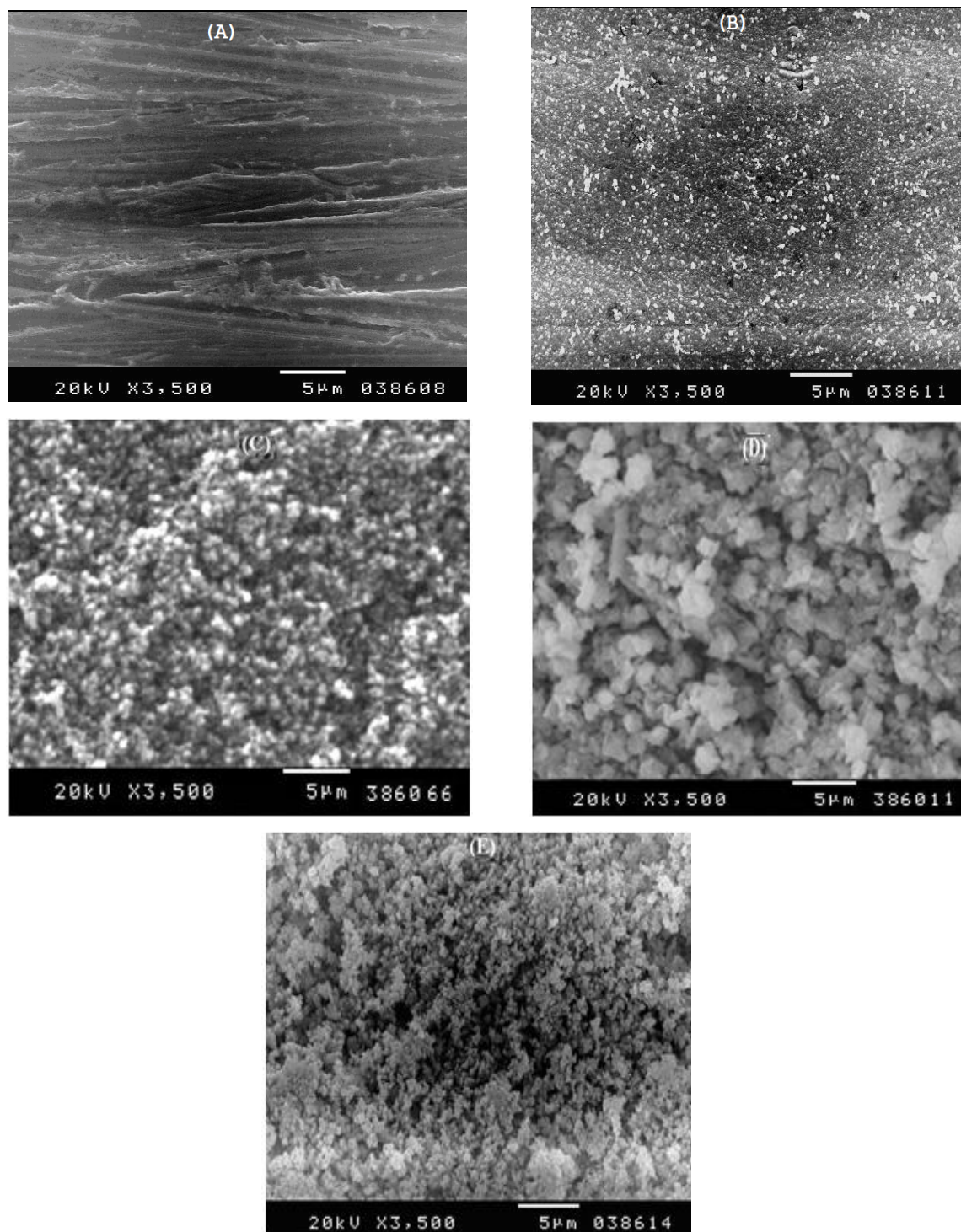


Figure 10. SEM micrographs of (A) Bare steel, (B) Converted coated steel, (C) Converted coated + 1×10^{-3} M Cetrimide, (D) Converted coated + 1×10^{-3} M SLS, (E) Converted coated + 1×10^{-3} M Tween-80

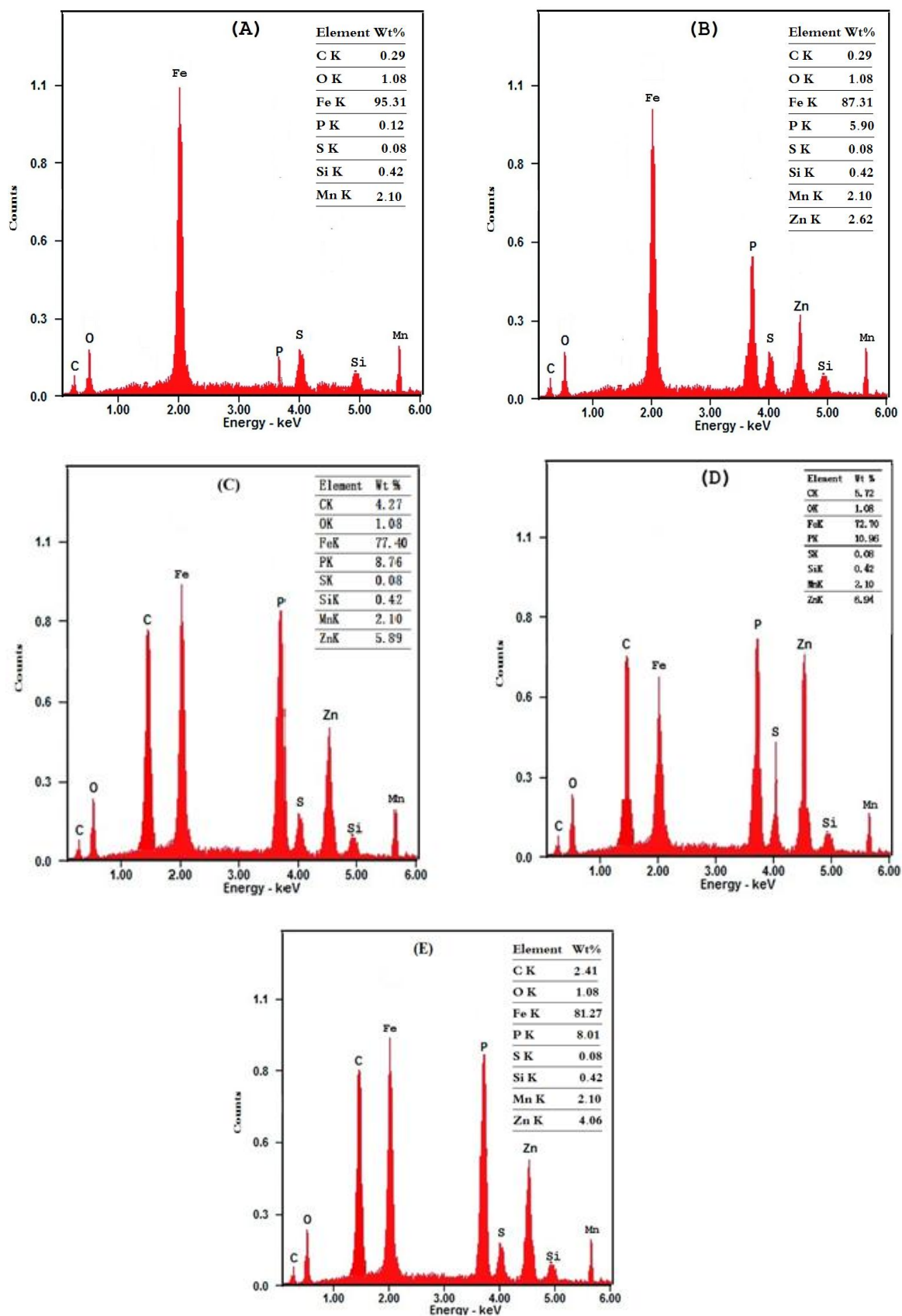


Figure 11. EDS micrographs of (A) Bare steel, (B) Converted coated steel, (C) Converted coated + 1×10^{-3} M Cetrimide, (D) Converted coated + 1×10^{-3} M SLS, (E) Converted coated + 1×10^{-3} M Tween-80

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